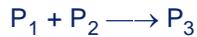


Two enzymes immobilized on nonporous polymeric beads. (Problem 3.19 of Shuler & Kargi)  
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Two enzymes with the same substrate are co-immobilized on the same surface.



Intermediate products  $P_1$  and  $P_2$  combine spontaneously to form the final product  $P_3$ .



Enzyme kinetic constants from the given graph are:

$$\text{Reaction \#1} \quad v_{m1} := 1.1 \cdot 10^{-5} \text{ mg/cm}^2\text{-sec} \quad K_{m1} := 0.025 \text{ mg/cm}^3 \quad v_1(s) := \frac{v_{m1} \cdot s}{K_{m1} + s}$$

$$\text{Reaction \#2} \quad v_{m2} := 2 \cdot 10^{-5} \text{ mg/cm}^2\text{-sec} \quad K_{m2} := 0.11 \text{ mg/cm}^3 \quad v_2(s) := \frac{v_{m2} \cdot s}{K_{m2} + s}$$

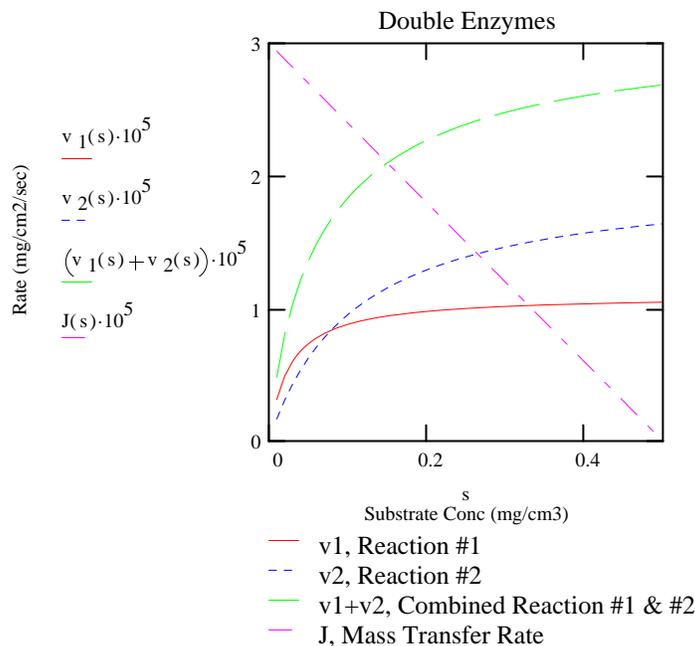
**Part a)** Find total rate of substrate disappearance, based on the following operating parameters.

$$\text{Mass transfer coefficient:} \quad k_L := 6 \cdot 10^{-5} \text{ cm/sec}$$

$$\text{Substrate concentration in the bulk liquid: } s_b := 0.5 \text{ mg/cm}^3$$

$$\text{Mass transfer} \quad J(s) := k_L \cdot (s_b - s)$$

$$s := 0.01, 0.02 \dots s_b$$



When there is only one enzyme present at one time, the intersection of the two curves  $v_1$  &  $J$  gives solution to Reaction #1, and that of  $v_2$  and  $J$  gives solution to Reaction #2.

When there are two enzymes present simultaneously, the intersection of  $v_1+v_2$  &  $J$  give solution to combined Reaction #1 and Reaction #2.

Determine surface concentration of substrate at steady-state:

$s := s_b$ ... Initial guess	Given	$J(s) = v_1(s) + v_2(s)$	$s := \text{Find}(s)$	$s = 0.15$ mg/cm <sup>3</sup>
Rate of consumption of substrate due to Reaction #1		$v_1(s) = 9.431 \cdot 10^{-6}$		mg/cm <sup>2</sup> ·sec
Rate of consumption of substrate due to Reaction #2		$v_2(s) = 1.155 \cdot 10^{-5}$		mg/cm <sup>2</sup> ·sec
Total rate of consumption of substrate due to both reactions		$v_1(s) + v_2(s) = 2.098 \cdot 10^{-5}$		mg/cm <sup>2</sup> ·sec
Mass transfer of substrate to surface (check)		$J(s) = 2.098 \cdot 10^{-5}$		mg/cm <sup>2</sup> ·sec

**Part b)** Overall effectiveness factor is the ratio of observed rate with mass transfer to the intrinsic rate without mass transfer limitation.

$$\text{effectiveness factor } \eta := \frac{v_1(s) + v_2(s)}{v_1(s_b) + v_2(s_b)} \quad \eta = 0.781$$

**Part c)** Ratio of  $P_2$  to  $P_1$        $\text{ratio} := \frac{v_2(s)}{v_1(s)} \quad \text{ratio} = 1.225$

**Part d)** Find  $s_b$  that leads to equimolar amount of  $P_1$  and  $P_2$  (i.e.,  $v_1=v_2$ ), while  $k_L$  remains unchanged. We first find the value of substrate concentration on the surface such that  $v_1=v_2$ .

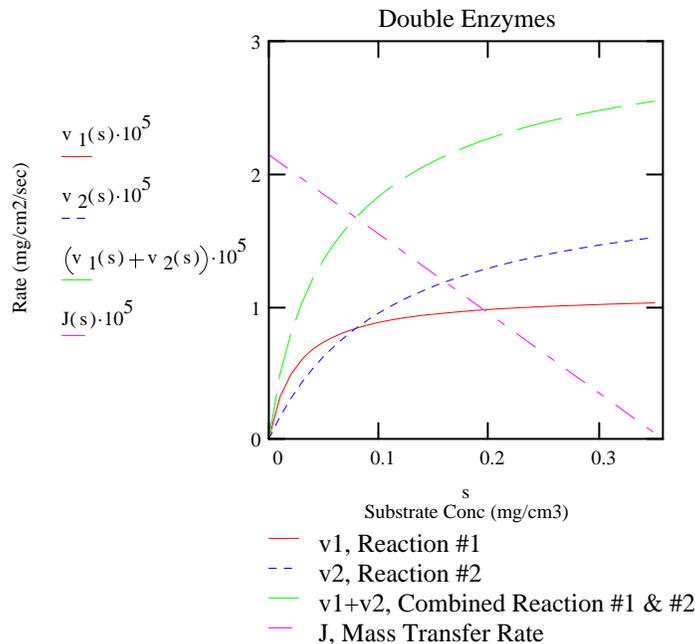
$$s := s_b \quad \dots \text{ initial guess} \quad \text{Given} \quad v_1(s) = v_2(s) \quad s := \text{Find}(s) \quad s = 0.079 \text{ mg/cm}^3$$

We then find the value of  $s_b$  that satisfies the condition where total rate of substrate consumption equals to rate of substrate mass transfer (i.e.,  $v_1+v_2=J$ ).

$$J(s_b) := k_L \cdot (s_b - s)$$

$$s_b := s \quad \dots \text{ initial guess} \quad \text{Given} \quad v_1(s) + v_2(s) = J(s_b) \quad s_b := \text{Find}(s_b) \quad s_b = 0.357 \text{ mg/cm}^3$$

Plot  $s := 0, 0.01 \dots s_b$        $J(s) := k_L \cdot (s_b - s)$



The two curves  $v_1$  &  $v_2$  intersect at the same value of  $s$  as the two curves  $v_1+v_2$  &  $J$  does.